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5135128

D3183-045
Job Sheet 187471



Part No: D3183-045

Job Qty: 20 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 12/11/18

Created By: Jesse White

Type: SOLD

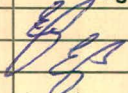
Description:

Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/11/18	0.00	0.00	Start Up Small Fab-4		 DAS 38 DEC 10 2018
130	Small Fab	20 pcs		12/11/18	0.00	0.19	Small Fab-3		
140	QC	20 pcs		12/11/18	0.00	0.00	QC5		
150	Packaging	20 pcs		12/11/18	0.00	0.00	Packaging3-1	57021 80	
160	QC21-SA	20 Ea		12/11/18	0.00	0.00	QC21		
Part Op Descriptions: 130 - Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.									DAS 21 9-89 DEC 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3183-5	Bearing	20 Ea (1 ea)	90-Start up Operation	5128720 5131674
D3183-9	Cap	20 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3183-5	20	42	0
	D3183-9	20	23	0

Part Specifications

Specifications could not be found.

Plex 12/5/18 11:24 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					